



Contents

Endo Motor Instruction Manual

Please read this manual before operating ZMN-SM-1036 V1.0-20250407



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www.glwoodpecker.com

GUILIN WOODPECKER MEDICAL INSTRUMENT CO., LTD.

1 Product introduction

1.1 Preface

Guilin Woodpecker Medical Instrument Co., Ltd. is a professional manufacturer specializing in the research, development, and production of dental products. Woodpecker owns a sound quality control system. Guilin Woodpecker Medical Instrument Co., Ltd has two brands, Woodpecker and DTE. Its main products include Ultrasonic Scaler, Curing light, Apex locator, Ultrasurgery, Endo Motor, etc.

1.2 Product description

Endo motor (model: Ai-Motor (MM4000)) is primarily used in endodontic treatment. It is a cordless endo motor with root canal measurement capability. It can be used as an endo motor for preparation and enlargement of root canals, or device for measuring canal length. It can be used to enlarge the canals while monitoring the position of the file tip inside the canal.

Features:

a) Efficient brushless motor, low noise, long service life.

b) Cordless portable endo motor with combined length determination.

c) 360 degrees rotation of contra angle.

d) Adopt real-time feedback technology and dynamic torque control, effectively preventing file separation.

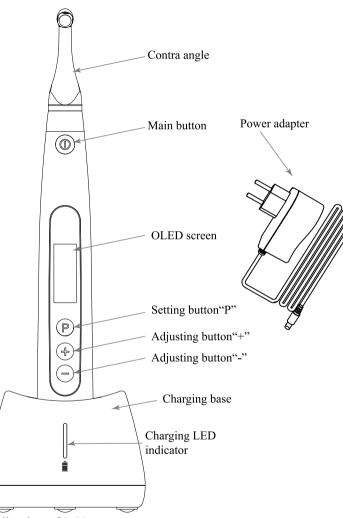
1.3 Model and specification

Model: Ai-Motor (MM4000)

Please refer to packing list for device configurations.

1.4 Performance and composition

The device is composed of charging base, motor handpiece, contra angle, measuring wire, lip hook, file clip, power adapter, protective silicon cover, etc.



1.5 Indications for Use

Endo Motor, MM4000 is cordless endodontic treatment motorized handpiece with root canal measurement capability. It can be used for preparation and enlargement of root canals, or measuring the canal length.

And it can be used to enlarge the canals while monitoring the position of the file tip inside the canal.

1.6 Scope of application

The device must be operated in hospital and clinic by the qualified dentists.

1.7 Caution

Federal law restricts this device to sale by or on the order of a dentists.

1.8 Contraindication

a) The doctor with a pacemaker is disabled.

b) patients with cardiac pacemakers (or other electrical equipment) are warned not to use small appliances (such as Electric razors, hair dryers, etc.) patients are disabled.

c) Hemophilia patients are banned.

d) Use with caution in patients with heart disease, pregnant women and young children.

1.9 Warnings

1.9.1 Please carefully read this Instruction Manual before first operation.

1.9.2 This device should be operated by professional and qualified dentist in qualified hospital or clinic.

1.9.3 Do not directly or indirectly place this device near heat source. Operate and store this device in reliable environment.

1.9.4 This device requires special precautions regarding electromagnetic compatibility (EMC) and must be in strict accordance with the EMC information for installation and use. Do not use this equipment especially in the vicinity of fluorescent lamps, radio transmitting devices, remote control devices, handheld and mobile high-frequency communication devices.

1.9.5 Please use the original contra angle. Otherwise it will not be used or cause adverse consequences.

1.9.6 Please do not make any changes to the device. Any changes may violate safety regulations, causing harm to the patient. There will be no promises of any modification.

1.9.7 Please use original power adapter. Other power adapter will result in damage to lithium battery and control circuit.

1.9.8 The motor handpiece cannot be autoclaved. Use disinfectant of neutral pH value or ethyl alcohol to wipe its surface.

1.9.9 Before the contra angle stopping rotating, do not press the push cover of contra angle. Otherwise the contra angle will be broken.

1.9.10 Before the motor handpiece stopping rotating, do not remove the contra angle. Otherwise the contra angle and the gear inside motor handpiece will be broken.

1.9.11 Please confirm whether the file is well installed and locked before starting the motor handpiece.

1.9.12 Please set torque and speed as per the recommended specifications of file manufacturer.

1.9.13 Error in replacing lithium batteries can lead to unacceptable risks, so use the original lithium battery and replace the lithium battery according to the correct steps in the instructions.

1.9.14 Please remove the battery if the motor handpiece is not likely to be used for some time.

1.9.15 Wireless charging will generate heat, and the surface temperature of charging base and motor handpiece will rise. It is recommended that the time of contacting motor handpiece and charging base during wireless charging should not exceed 10 seconds(only for MM4000).

1.10 Device safety classification

1.10.1 Type of operation mode: Non-continuous operating device

(1) When the speed is less than 1200 rpm, work for 10 minutes and stop for 5 minutes;

(2) When the speed is greater than 1200 rpm and less than or equal to 2500 rpm, work for 5 minutes and stop for 20 minutes.

(3) When the speed is greater than 2500 rpm ,work for 4 minutes and stop for 20 minutes.

1.10.2 Type of protection against electric shock: Class II equipment with internal power supply

1.10.3 Degree of protection against electric shock: B type applied part

1.10.4 Degree of protection against harmful ingress of water: Ordinary equipment (IPX0)

1.10.5 Degree of safety application in the presence of a flammable anesthetic mixture with air, oxygen, or nitrous oxide: Equipment cannot be used in the presence of a flammable anesthetic mixture with air, oxygen, or nitrous oxide. 1.10.6 Applied part: contra angle, lip hook, file clip, touch probe.

1.10.7 The contact duration of applied part: 1 to 10 minutes.

1.10.8 The temperature of the surface of applied part may reach 46.6°C.

1.11 Primary technical specifications

1.11.1 Battery

Lithium battery in motor handpiece: 3.7V /2000mAh

1.11.2 Power adapter (Model: UES06WNCP-050100SPA)

Input: ~100V-240V 50Hz/60Hz 0.2A

Output: 5.0V ==== 1A

1.11.3 Torque rang: 0.4Ncm-5.1Ncm $(4mNm \sim 51mNm)$

1.11.4 Speed rang: 100rpm~3000rpm

1.11.5 Wireless charging(only for MM4000) Frequency range: 112-205KHz

Maximum RF output power of the product: 9.46dBuA/m@3m

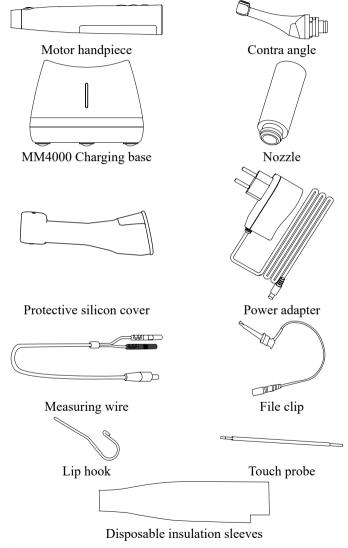
1.12 Environment parameters

1.12.1 Environment temperature: $+5^{\circ}C \sim +35^{\circ}C$

- 1.12.2 Relative humidity: 30% ~ 75%
- 1.12.3 Atmospheric pressure: 70kPa ~ 106kPa

2 Installation

2.1 Basic accessories of product



2.2 Display Screens

2.2.1 Display Screens for 7 Operation Modes and Standby

2.2.1.1 EAL Mode

This mode is for canal measurement. The motor handpiece does not run in this mode.



2.2.1.2 CW Mode

The motor handpiece rotates forward 360°, clockwise direction. Used rotaty files likes 2Shape.

M1	300rpm
	w 2.0Ncm

2.2.1.3 CCW Mode

The motor handpiece rotates counterclockwise direction only. This mode is used to inject calcium hydroxide and other medicant. When this mode is being used, a double-beep sounds continuously.

M1	300rpm

2.2.1.4 SGP Mode Safety Glide Path Mode

F: Forward angle, R: Reverse angle

M1	$F:30^{\circ}$
SGP	R:30°

The rotation angle is adjustable, but the forward angle must be equal to the reverse angle.

2.2.1.5 ATR Mode

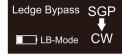
ATR: Adaptive Torque Reverse function.

M1	300rpm
ATR	1.0Ncm

Normal continuous forward rotation, when the load of the file is greater than the set torque limit, the file will start to rotate alternately at the set angle. 2.2.1.6 LB-Mode (LB: ledge bypass)

In LB mode, press the power button of the handpiece for the first time, the

handpiece will reciprocate, press the power button of thehandpiece for the second time, the handpiece will run continuously, and press the power button of the handpiece for the third time, the handpiece will stop running.



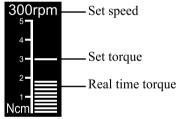
2.2.1.7 BB -Mode(BB: block bypass)

After starting the handpiece, the handpiece first rotates once in the forward direction, then stops for 1S, and then continues to rotate once in this cycle.



2.2.2 Torque Display

This appears when the motor is running. Meter shows the torque load on the file.



2.2.3 Canal Measurement Display

This appears when a file is inside the canal and the lip hook is contacting the patient mouth. Bars in meter show the location of the file tip. In the EAL Mode,If the length is less than 1.0, the display will be enlarged.

-	mail 1.0, the display with					
	3.0			ŀ	04	
	2.0			-	03	
	2.0			-	02	
	1.0-			ŀ	01	
				-	00	
	AP-			ŀ	-1	
	0	2			-2	
	U	~				

The meter numbers 1.0, 2.0, 3.0 and digital numbers 00-16 do not represent the actual length from the apical foramen. It simply indicates the file progression towards the apex. The digital numbers -1 and -2 indicate that the file has passed the apex foramen. The digital number "00" indicate that the file has reached the apex foramen. Subtract 0.5-1mm from the measured file length as

the working length. These numbers are used to estimate the canal's working length.

2.3 Instructions for contra angle

2.3.1 The contra angle adopts precision gear transmission, and the transmission ratio is 6:1.

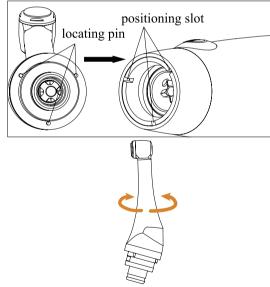
2.3.2 Before the first use and after treatments, please clean and disinfect contra angle with disinfectant of neutral PH value. After disinfection, lubricate it with specific cleaning oil. Finally, sterilize it under high temperature and high pressure (134°C, 2.0bar~2.3bar (0.20MPa~0.23MPa)).

2.3.3 The contra angle can only be used cooperatively with this device. Otherwise the contra angle will be damaged.

2.4 Installation and removal of contra angle.

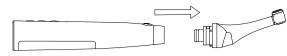
2.4.1 Installation

Align any locating pin of the contra-angle with the positioning slot on the motor handpiece and push the contra-angle horizontally. The three locating pins on the contra-angle are inserted into those three positioning holes on the motor handpiece. A "click" sound indicates that the installation is in place. The contra-angle can be rotated 360° freely.



The contra-angle is free to rotate, adapting to the root canal of different positions, and it is convenient to watch the screen when operating. 2.4.2 Removal

Pull out the contra angle horizontally when the motor handpiece does not run.



Warnings:

a) Before plugging in or pulling out contra angle, please first stop the motor handpiece.

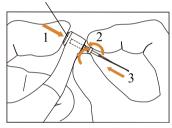
b) After installation, please check and confirm that the contra angle has been well installed.

2.5 Installation and removal of file

2.5.1 Installation of file

Before starting the device, plug the file into the hole of contra angle head. Hold down the push button on the contra angle and insert the file. Turn the file back and forth until it is lined up with interior latch groove and slips into place. Release the button to lock the file into the contra angle.

Push Button



Warnings:

After plugging the file into contra angle, let go the hand on push cover to assure that the file cannot be taken out.

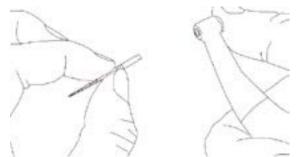
Be careful when inserting files to avoid injury to fingers.

Inserting and removing files without holding the push button may damage the chuck of contra angle.

Please use files with shanks meet the ISO standard. (ISO standard: $\emptyset 2.334 - 2.350 \text{ mm}$)

2.5.2 Removal of file

Pressing the push cover, and then directly pull out the file.



Warnings:

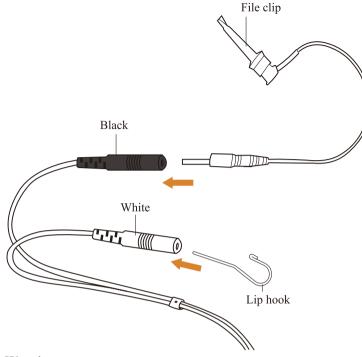
Before plugging and pulling out the file, the motor handpiece must be stopped.

Be careful when removing files to avoid injury to fingers.

Removing files without holding the push button will damage the chuck of contra angle.

2.6 Canal measurement functional connection

This is not required if the canal measurement function will not be used. Connect the measuring wire to the motor handpiece. Line up the measuring wire plug with the notch on the back of the motor and push it all the way in. Connect the file clip plug into the socket (black) on the measuring wire. Connect the lip hook to the socket (white) on the measuring wire.



Warnings:

Connect the lip hook to the socket (white) on the measuring wire. Otherwise, the function of root canal preparation and root canal length measurement cannot be used together.

2.7 Installation and removal of disposable insulation sleeves

2.7.1 Installation

Before each use of the handpiece and after the handpiece is cleaned and disinfected,put on a disposable isolation sleeve. Take the isolation sleeve out of the isolation sleeve box, then insert the isolation sleeve into the motor handpiece from the thin end of the handpiece, and install the isolation sleeve until there is no obvious wrinkle.

After installing the disposable isolation sleeve, wrap the barrier film around the handpiece surface. After that, clean and disinfect the surface of the handpiece. Refer to Chapter 6.3 for cleaning and disinfection procedures.

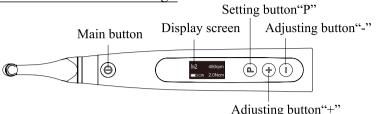
2.7.2 Removing

After each use, remove the barrier film and slowly pull the isolation sleeve from the thin end of the handpiece.

Warming: Isolation sleeves are not reusable

3 Function and operation of product

3.1 Button definition and settings



a. Turn power on

Press Main button to turn on motor handpiece.

b. Turn power off

Hold down the Setting button "P", then press Main button to turn off motor handpiece.

- c. Customized program change
- Press Adjusting button "+"/"-" during standby sate.

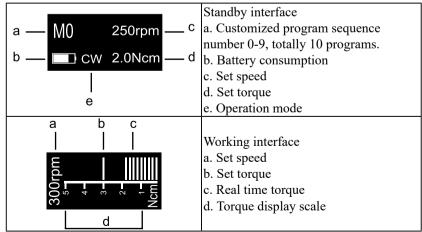
d. Parameter setting

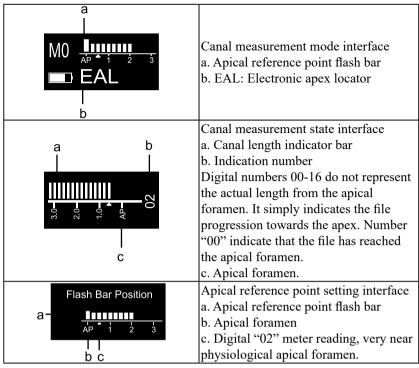
Press Setting button "P" till target parameters, press Adjusting button "+"/"-" to change, then press Main button or wait 5 seconds to confirm.

e. Handpiece functions setting

With the motor handpiece turned off, hold down the Setting button "P" and press Main button to entry handpiece functions setting, press Setting button "P" till target setting, press Adjusting button "+"/"-" to adjust, then press Main button to confirm.

3.2 Screen display





3.3 Terms and definition

CW	Clockwise rotation, forward ration
C W	Be applied to rotaty file
	Counter clockwise rotation, reverse rotation
CCW	Be applied to special file, inject calcium hydroxide
	and other solutions
SGP	Safety Glide Path Mode
	Adaptive torque reverse
ATR	Up to setting torque, the motor will move with ATR
AIK	mode ; when torque reduce to normal value, the motor
	will clockwise rotate.
Forward Angle	Angle of clockwise rotation of the file .
Reverse Angle	Angle of counter clockwise rotation of the file .
	Electronic apex locator
EAL	In the mode, the device will work like a stand-alone
	apex

AP	Apical foramen.
Apical Action	The file action when file tip reaches the flash bar point.
Flash Bar Position	Shows the point inside the canal where specified apical action is triggered.
Auto Start	The file rotation starts automatically when the file is inserted in the canal.
Auto Stop	The file rotation stops automatically when the file is taken out of the canal.
Apical Slow Down	The file slows down automatically as it approaches the apex. Activating in CW and CCW operation mode.
Operation Mode	5 operation modes for canal shaping and measure- ment. Such as CW, CCW, SGP, ATR and EAL.
Speed	File rotation speed.
Torque (Torque Limit / Trigger Torque)	For CW and CCW modes, the torque value (Torque Limit) that triggers reverse rotation. For ATR mode, the torque value (Trigger Torque) that triggers ATR action.

4 Operation instruction

4.1 Power on and power off

4.1.1 Starting and stopping of motor handpiece

a) Under the power off state of motor handpiece, press Main button, and then the motor handpiece will enter Standby interface. The interface displays are as follow:



Standby interface

b) Under Standby interface, press Main button, and then the motor handpiece will enter Working interface. The interface displays are as follow:



Working interface c) Press the Main button again, and then the motor handpiece backs to Standby interface.

d) Hold down the Setting button "P", then press Main button to turn off motor handpiece. In Standby Interface, the motor handpiece would automatically shut down after 3 minutes without any button-pressing operation. The motor handpiece will also automatically shut down while it is put into the charging base.

4.2 Selecting customized program sequence number

The motor handpiece has 10 memory programs(M0-M9) and multiple preset programs, press Adjusting button "+"/"-" to change customized program sequence number during standby state.

M0-M9 is a memory program for canal shaping and measurement, every memory program has its own parameters such as Operation mode, speed and torque, all these parameters can be changed.

4.3 Parameter setting

	Before starting of motor handpiece, please check the
M0 050	operation mode is correct.
M0 250rpm	All the parameters must be set according to files,
CW 2.0Ncm	make sure all the parameters are excepted before
	starting of motor handpiece, otherwise has risk of
	file separate.
	It has 5 operation modes for canal shaping and
	measurement: CW, CCW, SGP, ATR and EAL(See
	chapter 3.3 Terms and definition to get the explana-
	tions of these modes.)
Operation Mode	Press Setting button "P" once during standby state,
	press Adjusting button "+"/"-" to select correct
CW	Operation mode.
	CCW mode is used to inject calcium hydroxide and
	other medicant. When this mode is being used, a
	double-beep sounds continuously, used for indicating
	counter clockwise rotation happening.
Repeatedly press Settin	ig button "P" to check all the next level parameters of
	e expected, press Adjusting button "+"/"-" to select if

not.

	The speed setting can be adjusted from 100 rpm to		
	3000 rpm.		
Speed	Press Adjusting button "+"/"-" to increase or		
	decrease speed. Long press to fast increase or fast		
250 rpm	decrease speed.		
	In ATR mode, speed of 100~500rpm are available.		
	In SGP mode, speed of 100~500rpm are available.		
	The torque setting can be adjusted from 0.4Ncm to		
	5.1Ncm.		
	Press Adjusting button "+"/"-" to increase or		
Torque Limit	decrease torque. Long press to fast increase or fast		
	decrease torque.		
2.0 Ncm	In ATR mode, the Trigger Torque of 0.4Ncm~4.0Ncm		
	are available.		
	In SGP mode, the torque of 2.0Ncm~5.1Ncm are		
	available.		
	Actions that happen automatically when the file tip		
	reaches the point inside the canal determined by the		
	Flash Bar setting.		
	Benefit from integration of length determination,		
	when the file reaches the reference point, the motor		
	will response according to setting, it can be Reverse		
	, Stop and OFF.		
Apical Action	P ress Adjusting button "+"/"-" to change.		
OFF	OFF: Disable Apical Action function, file rotating as		
	usual even if reach the reference point.		
	Stop: automatically rotation stop when reach the		
	reference point, upward a little bit and will rotate		
	again.		
	Reverse: automatically reverses rotation when reach		
	or pass the reference point, upward a little bit, the		
	rotation direction will change back again.		

	Rotation starts automatically when the file is inserted
	into the canal and the canal length indicator bar
Auto Start	lights up more than 2 bars.
Auto Start	P ress Adjusting button "+"/"-" to change.
OFF	OFF: Motor does not start when file is inserted into
	the canal. The Main button is used to start and stop
	the motor handpiece.
	ON: Motor starts automatically.
	Rotation stops automatically when the file is taken
	out of the canal and the canal length indicator bar
	lights up less than 2 bars before the file is taken out.
Auto Stop	Press Adjusting button "+"/"-" to change.
OFF	OFF: Motor does not stop when file is taken out the
	canal. The Main button is used to start and stop the
	motor handpiece.
	ON: Motor stops automatically.
	This is the reference point where various apical
	actions are triggered.
	Press Adjusting button "+"/"-" to select reference
Flash Bar Position	point by change the flash bar.
	1 2 2
AP 1 2 3	The meter's 0.5 reading indicates that the file tip is
	located very near the physiological apical foramen.
	The reference point (flash bar) can be set from 2 to
	AP (Apex) on the meter.
	Rotation automatically slows down as the file tip
	approaches the reference point.
Apical Slow Down	P ress Adjusting button "+"/"-" to change.
OFF	OFF: Disable Apical Slow Down function.
	ON: Rotation automatically slows down as the file
	tip approaches the reference point.

Forward Angle	
30°	Forward Angle .In the SGP mode, the Forward Angle of 5° ~400° are available.
	In the ATR mode, the Forward Angle of 60° ~400°
Reverse Angle	are available.
30°	Reverse Angle .In the SGP mode, the Reverse Angle
	of $5^{\circ} \sim 400^{\circ}$ are available.
M1 F:30°	In the ATR mode, the reverse Angle cannot be greater than the forward Angle.
■ SGP R:30°	

4.4 Preset program selection

TS2/F40	350rpm 2.0Ncm	For convenience, we preset some common file system. Press Adjusting button "+"/"-" to switch to preset program(M0-M9 plus multiple preset programs), the interface will show as left.
TS2/F40	350rpm 2.0Ncm	The parameters of "2shape" can also be changed make it different from default setting. Turn off the motor handpiece and then power on, the preset program can restore the default setting. Changing the preset program default setting is not recommended, otherwise has risk of file separate.

4.5 Handpiece functions setting

With the motor handpiece turned off, hold down the Setting button "P" and press Main button to entry handpiece functions setting, press Setting button "P" till target setting, press Adjusting button "+"/"-" to adjust, then press Main button to confirm.

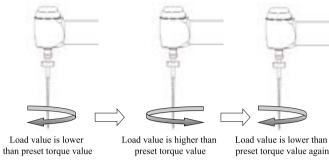
With the motor handpiece turned off, hold down the Setting button "P" and press Main button to entry	
handpiece functions setting, the software version number will appear on the display screen.	

Auto Power OFF 5 min	After 3 seconds of displaying the version number on the screen, the "Auto Power OFF" can be change, press Adjusting button "+"/"-" to adjust, then press to "Main" button to confirm. No buttons are pressed, auto power off time of motor handpiece. It can be set from 3 to 30 minutes in 1 minute increments.
Auto Standby Scr 30 sec	Press Setting button "P" again, the "Auto Standby Scr" can be change, press Adjusting button "+"/"-" to adjust, then press to "Main" button to confirm. No buttons are pressed, auto return to standby display of motor handpiece. It can be set from 3 to 30 seconds in 1 second increments.
Dominant Hand Right	Press Setting button "P" again, the "Dominant Hand" can be change, press Adjusting button "+"/"-" to adjust, then press to "Main" button to confirm. The right hand and the left hand can be set.
Calibration OFF	Press Setting button "P" again, the "Calibration" can be change, press Adjusting button "+"/"-" to select "ON", then press to "Main" button to calibration. Before calibrating, making sure the original contra angle is installed, and do not install the file. The torque will not correct if calibration without original contra angle or any load on contra angle chuck, andhas risk of file separate. After replacement of contra angle, the contra angle shall be calibrated before use.
Beeper Volume Vol.3	Press Setting button "P"again, the "Beeper Volume" can be change,press Adjusting button "+"/"-" to adjust, then press to "Main" button to confirm. The "Beeper Volume" can be set from 0-3. Vol.0: Mute.
Restore Defaults OFF	Press Setting button "P" again, the "Restore De- faults" can be change, press Adjusting button "+"/"- " to select "ON", then press to "Main" button to restore defaults.

4.6 Protective function of automatic reverse

During operation, if the load value exceeds the preset torque value, the file rotation mode will automatically change to Reverse Mode. And the file would

return to normal rotation mode when the load is below the preset torque value again.



Clockwise rotation

Counterclockwise rotation Counterclockwise rotation

1. Protective function of automatic reverse is ONLY suitable for CW mode.

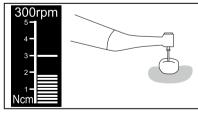
2. This function is forbidden under CCW mode, ATR mode.

3. When the motor handpiece battery indicator indicates a low battery capacity, the low battery capacity is insufficient to support the motor handpiece to reach the limit torque value, that is, the auto-reverse function will not work properly. Please charge it in time.

4. If the motor handpiece is under load all the time, the machine may stop automatically as a result of overheat protection. If it happens, turn off the motor handpiece for a while until the temperature drops.

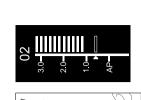
4.7 Motor operation

Please set operation mode, torque and speed as per the recommended specifications of file manufacturer.

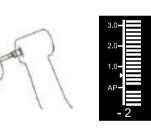


Motor alone mode

When using as motor alone mode, the torque bar will show on the screen. (more information about torque bar, please see chapter 3. 2 Screen display)







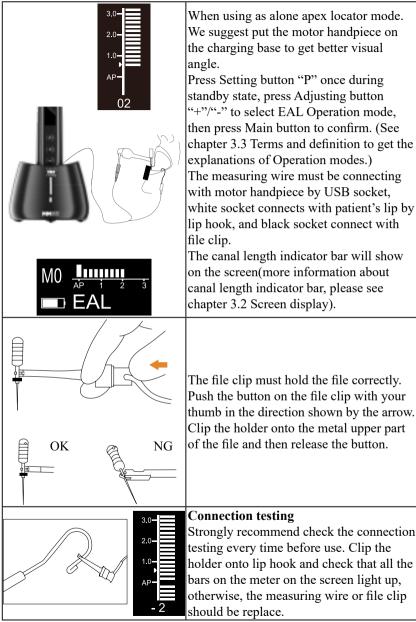
Motor combined canal measurement function mode

When using motor combined canal measurement function, the measuring wire must be connecting with motor handpiece by USB socket, and white socket connects with patient's lip by lip hook, keep the black socket idle. The canal length indicator bar will show on the screen (more information about canal length indicator bar, please see chapter 3.2 Screen display) Setting parameters of automatic functions as needed, such as Apical Action, Auto Start, etc(more information about automatic functions, please see chapter 4.3 Parameter setting).

Connection testing

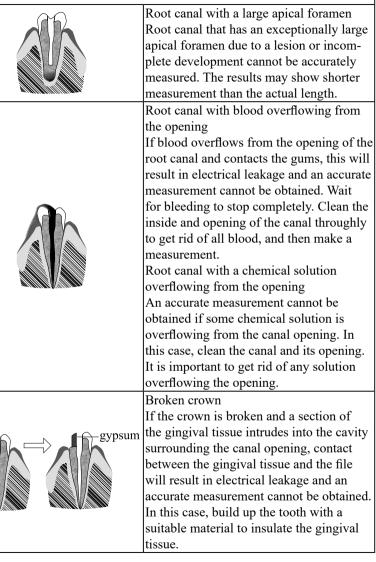
Strongly recommend check the connection testing every time before use. Touch the lip hook with the file in the contra angle and check that all the bars on the meter on the screen light up, and the motor should be reversed continuously, otherwise, the measuring wire or contra angle should be replace.

4.8 Canal measurement operation



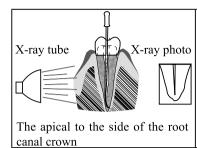
Root canals not suitable for canal measurement

Accurate measurement cannot be obtained if the root canal conditions shown below.



	Fractured tooth Leakage through a branch canal Fractured tooth will cause electrical leakage and an accurate measurement cannot be obtained. A branch canal will also cause electrical leakage.		
gutta-percha	Re-treatment of a root filled with gut- ta-percha The gutta-percha must be completely removed to eliminate its insulating effect. After removing the gutta-percha, pass a small file all the way through the apical foramen and then put a little saline in the canal, but do not let it overflow the canal opening.		
metal crown	Crown or metal prosthesis touching gingival tissue Accurate measurement cannot be obtained if the file touches a metal prosthesis that is touching gingival tissue. In this case, widen the opening at the top of the crown so that the file will not touch the metal prosthesis before taking a measurement.		
Too dry	Extremely dry canal If the canal is extremely dry, the meter may not move until it is quite close to the apex. In this case, try moistening the canal		
Difference measuring result between apex locator reading and radiography			
Sometimes the reading of apex locator and the X-ray image will not			

Sometimes the reading of apex locator and the X-ray image will not correspond. This does not mean that the apex locator is not working properly or that the X-ray exposure is a failure. An X-ray image might not show the apex correctly depending on the angle of the X-ray beam, and the location of the apex might seem to be other than it really is.



The actual apex for the canal is not the same as that for the anatomical apex. There are frequently cases where the apical foramen is located up towards the crown. In these cases, an X-ray might indicate that the file has not reached the apex even though it has actually reached the apical foramen.

4.9 Battery Charging

The motor handpiece has built-in rechargeable lithium battery.

When charging the battery, leave approximately 10cm around the charging base for easy access to inlet and the power cord.

Insert the power adapter plug into the charging base power socket and confirm that they are correctly connected. Then insert the motor handpiece into the charging base (the motor handpiece needs to be correctly aligned with the charging base in the same direction for charging). When the blue indicator on the charging base flashes, it is charging. When the motor handpiece is fully charged, the blue indicator on the charging base would be always on (Only for MM4000).

After charging, please unplug the power adapter.

4.10 Replacing Battery

Replace the battery if it seems to be running out of power sooner than it should. Please use the original lithium battery.

a) Turn the motor handpiece power off.

b) Use tweezers etc. to open the rubber cover and then remove the screw.

c) Remove the battery cover.

d) Remove the old battery and disconnect the connector.

e) Connect the new battery and put it in the motor handpiece.

f) Replace the cover and its screw.

It is recommended to contact local distributors or manufacturer to replace the battery.

4.11 Oiling of contra angle

Only the original oil injection nozzle can be used for oiling of contra angle. The contra angle needs to be lubricated after cleaning and disinfection, but before sterilization.

1. Firstly, screw the injecting nozzle into jet of oil bottle. (Around 1 to 3 circles)

2. Next, plug the nozzle into the end part of contra angle, and then grease the contra angle for 2-3s till the oil flow out of contra angle head part.

3. Vertically place the end part of contra angle more than 30 minutes to let go

the redundant oil under gravity.

🕂 Warnings

Motor handpiece cannot be filled with oil.

Cautions

a: To avoid the contra angle from flying out for the pressure, use hand to safely hold the contra angle while greasing.

b: Do not use a swirling nozzle. Swing nozzle can only be used for injection of gas, not for oiling.



5 Troubleshooting

Failure	Possible cause	Solutions
The motor handpiece does not rotate.	Chose EAL mode, EAL mode is only for canal measurement.	Changing to CW, CCW, SGP or ATR mode.
There is continuous beep sounds after starting the motor handpiece.	The continuous beep sound is indicating that the motor handpiece is under CCW mode.	Stop the motor handpiece and change the operating mode to CW Mode.
Contra angle calibra- tion failure	Calibration failure caused by strong resistance of contra angle	Clean the contra angle, and recalibrate after oil injection.
The time of endurance becomes shorter after charging.	Battery capacity becomes smaller.	Please contact local distributor or manufac- turer.
No sound	Beeper Volume set to 0. Vol.0: Mute.	Set Beeper Volume to 1,2,3.
The continuously rotating file is stuck at the root canal.	Incorrect specification setting. Too high load torque of file.	Choose CCW Mode, start the motor handpiece, and take the file out.

		Wait for the machine
The machine suddenly	The continuous operation	temperature to drop
stopped running after	time of the machine has	before starting the
running continuously	reached the maximum set	handle. For the specific
for a period of time.	time.	waiting time, please refer
		to Section 1.10.1.

6 Reprocessing process

6.1 Foreword

For hygiene and sanitary safety purposes, the Motor Handpiece, AC adapter and Charging base must be cleaed and disinfected, the contra-angle, the lip hook, the file clip, the protective silicon cover and the touch probe must be cleaned, disinfected and sterilized before each usage to prevent any contamination. This concerns the first use, as well as all subsequent uses.

6.2 General recommendations

6.2.1 Use only a disinfecting solution which is approved for its efficacy (VAH/ DGHM-listing, CE marking, FDA and Health Canada approval) and in accordance with the DFU of the disinfecting solution manufacturer.

6.2.2 Do not place the contra-angle in a disinfectant solution or in an ultrasonic bath.

6.2.3 Do not use chloride detergent materials.

6.2.4 Do not use bleach or chloride disinfectant materials.

6.2.5 For your own safety, please wear personal protective equipment (gloves, glasses, mask).

6.2.6 The user is responsible for the sterility of the product for the first cycle and each further usage as well as for the usage of damaged or dirty instruments where applicable after sterility.

6.2.7 The water quality has to be convenient to the local regulations especially for the last rinsing step or with a washer-disinfector.

6.2.8 To sterilize the endodontic files, refer to the manufacturer's instructions for use.

6.2.9 The contra-angle needs to be lubricated after cleaning and disinfection, but before sterilization.

6.3 Cleaning and disinfection steps for the motor handpiece, the AC adapter and the base.

Before and After each use, all the objects that were in contact with infectious agents should be cleaned using towels impregnated with a disinfecting and detergent solution (a bactericidal, fungicidal and aldehyde free solution) approved by VAH/DGHM-listing, CE marking, FDA and Health Canada.

Warning: Do not sterilize the motor handpiece, the AC adapter and the base.

6.3.1 Pre-Op processing

Before each use, the handpiece, AC adapter and base must be cleaned and disinfected. The specific steps are as follows:

Warning: The handpiece, AC adapter and base cannot be cleaned and disinfected with automatic equipment. Manual cleaning and disinfection is required.

6.3.1.1 Manual cleaning steps:

1. Take out the handpiece, charger, and base on the workbench.

2. Wet the soft cloth completely with distilled water or deionized water, and then wipe all the surfaces of the components such as the handpiece, charger, base, etc. until the surface of the component is not stained.

3. Wipe the surface of the component with a dry soft nap-free cloth until the component is dry.

4. Repeat the above steps at least 3 times.

Note:

a) Use distilled water or deionized water for cleaning at room temperature.

6.3.1.2 Manual disinfection steps:

1. Soak the dry soft cloth with 75% alcohol.

2. Wipe all surfaces of headpiece, charger, base and other components with a wet soft cloth for at least 3 minutes.

3. Wipe the surface of the component with a dry soft nap-free cloth until the component is dry.

Note:

a) The cleaning and disinfection must be performed within 10min before use.

b) The disinfectant used must be used immediately, no foaming is allowed.

c) In addition to 75% alcohol, you can use non-residue disinfectants such as Oxytech from Germany, but you must respect the concentration, temperature and time specified by the disinfectant manufacturer.

d) After cleaning and disinfecting the handpiece, install the disposable sleeve after the machine surface is dry before use, and repeat steps 1, 2 and 3 to clean the disposable isolation sleeve(For detailed installation steps, see section 2.7).

6.3.2 Post-Op processing

After each use, clean and disinfect the handpiece, charger, and base within 30 minutes. The specific steps are as follows:

Tools: Nap-free soft cloth, tray

1. Remove the contra-angle from the handpiece, place it in a clean tray, and then remove the disposable isolation sleeve from the handpiece.

2. Soak the nap-free soft cloth with distilled water or deionized water, and then wipe all the surfaces of the components such as the handpiece, charger, base, etc. until the surface of the component is not stained.

3. Wet the dry soft cloth with 75% alcohol, and then wipe all surfaces of the

handpiece, charger, base and other components for 3 minutes.

4. Put the handpiece, charger, base and other components back into the clean storage area.

Note:

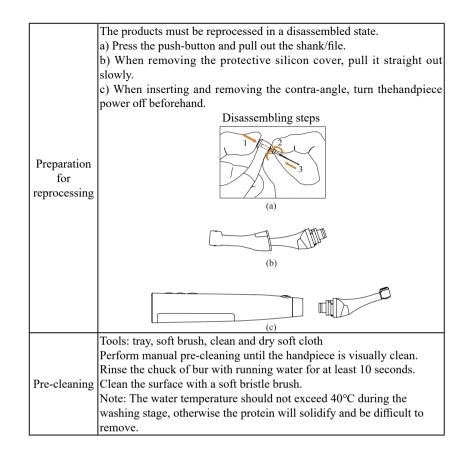
a) The cleaning and disinfection must be performed within 10min before use.

b) The disinfectant used must be used immediately, no foaming is allowed.

c) In addition to 75% alcohol, you can use non-residue disinfectants such as Oxytech from Germany, but you must respect the concentration, temperature and time specified by the disinfectant manufacturer.

6.4 The cleaning, disinfection and sterilization of contra-angle, lip hook, file clip, protective silicon cover, touch probe are as follow. Unless otherwise stated, they will be hereinafter referred to as "products".

	The use of strong detergent and disinfectant (alkaline pH>9 or acid
Warnings	pH <5) will reduce the life span of products. And in such cases, the
	manufacturer takes no responsibility.
	The products have been designed for a large number of sterilization
Resistance	cycles. The materials used in manufacture were selected accordingly.
to sterilizing	However with every renewed preparation for use, thermal and chemical
procedure	stresses will result in ageing of the products. The maximum number of
	sterilizations for products is 250 times.
	The post-operative process must be carried out immediately, no later
	than 30 minutes after the completion of the operation. The steps are as
Preparation	follows:
at the Point	Remove the shanks/files and disconnect the contra-angle handpiece
of Use	from Motor handpiece. Remove gross soiling of the instrument with
of Use	cold water (<40°C) immediately after use. Don't use hot water (>40°C)
	as this can cause the fixation of residuals which may influence the
	result of the reprocessing process.
Transportati	The products should be safety stored and transported to the point of
on	reprocessing to avoid any damage and environment pollution.



	Regarding cleaning/disinfection, rinsing and drying, it is to distinguish
	between manual and automated reprocessing methods. Preference is
	to be given to automated reprocessing methods, especially due to the
	better standardizing potential and industrial safety.
	Automatic cleaning
	The washer-disinfector should meet the requirements of the ISO
	15883. Place the products in the washer-disinfector carefully.
	Ensure that products can not move freely in the washer-disinfector.
	The contra-angle handpiece are not permitted to contact with each
	other. Start the program:
Cleaning	• 4min pre-washing with cold water(<40°C);
_	• Emptying
	• 5 min washing with a mild alkaline cleaner at 55°C;
	• Emptying
	• 3 min neutralizing with warm water(>40°C);
	• Emptying
	• 5 min intermediate rinsing with warm water(>40°C);
	• Emptying
	• Drying the device at 80°C for 15min
	The automated cleaning processes have been validated by using 0.5%
	neodisher MediClean forte(Dr. Weigert)
	Automated Thermal Disinfection in washer/disinfector under
	consideration of national requirements in regards to A0 value (see EN
Disinfection	
	A disinfection cycle of 5 min disinfection at 93°C has been validated
	for the device to achieve an A0 value of 3000.
	1

Drying	Drying of outside of instrument through drying cycle of washer- disinfector. If necessary, additional manual drying can be performed through lint free towel. Insufflate cavities of instruments by using sterile compressed air. If your washer-disinfector does not have an automatic drying function, please dry the device after cleaning and disinfection. The drying method as below: 1)Spread a clean white paper (white cloth) on the flat table, place the products on the white paper (white cloth), and then dry the contra- angle with filtered dry compressed air (maximum pressure 3 bar). When no liquid is sprayed on the white paper (white cloth), it indicates that the products is completely dry. 2)The device can also be dried directly in a medical drying cabinet (or oven). The recommended drying temperature is 80 °C and the time should be 15minutes. Note: 1) Dry the products repeatedly if necessary (refer to section "Drying"). 2) The air used for drying must be filtered by HEPA.
	3) The device should be dried in a clean area.
Maintenance	1. Functional Test and Visual inspection Visually inspect the cleanliness of the Handpiece. Perform Functional test according to instructions of use. If there is still visible stain on the device after cleaning, the entire cleaning process must be repeated. Before packaging and sterilization, make sure that the contra-angle handpiece has been maintained acc. to manufacturer's instruction. If the device is obviously damaged, smashed, detached, corroded or bent, it must be discarded and not allowed to continue to be used. If the accessories are found to be damaged, please replace it before use. And the new accessories for replacement must be cleaned, disinfected

	The products should be quickly packaged in a medical sterilization bag
	1 1 1 0 0
	(or special holder, sterile box).
	Precautions
	1) Only use a legally marketed or a FDA cleared sterilization pouch;
Dealtaaina	2) The package should withstand high temperature of 137 °C and has
Packaging	sufficient steam permeability;
	3) The packaging environment and related tools must be cleaned
	regularly to ensure cleanliness and prevent the introduction of
	contaminants;
	4) Avoid contact with different metals when packaging.
	Sterilization of instruments by applying a fractionated pre-vacuum
	steam sterilization process (according to EN 285/EN 13060/EN ISO
a. 11:	17665) under consideration of the respective country requirements.
Sterilization	Minimum requirements: at least 4 min at 132°C/134 °C (in EU: 5 min
	at 134 °C, in US: 4 min at 132 °C)
	Flash sterilization is not allowed on lumen instruments!
<u>S</u> 4	Sterilized devices should be stored in a dry, clean and dust-free
Storage	environment, refer to label and instructions for use.

7 Storage, maintenance and transportation

7.1 Storage

7.1.1 This equipment should be stored in a room where the relative humidity is 10% ~ 93%, atmospheric pressure is 70kPa to106kPa, and the temperature is $-20^{\circ}C \sim +55^{\circ}C$.

7.1.2 Avoid the storage in a too hot condition. High temperature will shorten the life of electronic components, damage battery, reshape or melt some plastic.

7.1.3 Avoid the storage in a too cold condition. Otherwise, when the temperature of the equipment increases to a normal level, there will be dew that will possibly damage PCB board.

7.2 Maintenance

7.2.1 This device do not include accessories for repair usage, the repair should be carried out by authorized person or authorized after service center.

7.2.2 Keep the equipment in a dry storage condition.

7.2.3 Do not throw, beat or shock the equipment.

7.2.4 Do not smear the equipment with pigments.

7.2.5 Calibration is recommended when using a new/other contra angle or after an extend period of operation, as the running properties can change with usage, cleaning and sterilization.

7.2.6 Replace the battery if it seems to be running out of power sooner than it should.

7.3 Transportation

7.3.1 Excessive impact and shake should be prevented in transportation. Lay it carefully and lightly and don't invert it.

7.3.2 Don't put it together with dangerous goods during transportation.

7.3.3 Avoid solarization and getting wet in rain and snow during transportation.

8 Environmental protection

Please dispose according to the local laws.

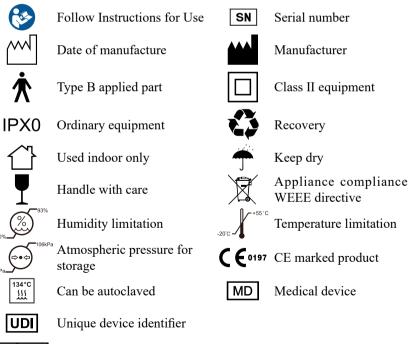
9 After service

From the date this equipment has been sold, based on the warranty card, we will repair this equipment free of charge if there are quality problems. Please refer to the warranty card for the warranty period.

10 European authorized representative

EC REP MedNet EC-REP C IIb GmbH Borkstrasse 10·48163 Muenster · Germany

11 Symbol instruction



ECREP Authorised Representative in the EUROPEAN COMMUNITY

12 Statement

All rights of modifying the product are reserved to the manufacturer without further notice. The pictures are only for reference. The final interpretation rights belong to GUILIN WOODPECKER MEDICAL INSTRUMENT CO., LTD. The industrial design, inner structure, etc, have claimed for several patents by WOODPECKER, any copy or fake product must undertake legal responsibilities.

13 EMC-Declaration of conformity

The device has been tested and homologated in accordance with EN 60601-1-2 for EMC. This does not guarantee in any way that this device will not be effected by electromagnetic interference Avoid using the device in high electromagnetic environment.

Technical Description Concerning Electromagnetic Emission

Table 1: Declaration - electromagnetic emissions

Guidance and manufacturer's declaration - electromagnetic emissions			
The model MM4000 is intended for use in the electromagnetic environment specified below. The customer or the user of the model MM4000 should assure that it is used in such an environment.			
Emissions test	Compliance	Electromagnetic environment - guidance	
RF emissions CISPR 11	Group 1 Group 1 The model MM4000 uses RF energy only for its internal function. Therefore, its RF emission are very low and are not likely to cause any interference in nearby electronic equipment.		
RF emissions CISPR11	Class B	The model MM4000 is suitable for used in all	
Harmonic emissions IEC 61000-3-2	Class A	establishments, including domestic establish- ments and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.	
Voltage fluctuations / flicker emissions IEC 61000-3-3	Complies		

Technical Description Concerning Electromagnetic Immunity

Table 2: Guidance & Declaration - electromagnetic immunity

Guidance & Declaration — electromagnetic immunity				
The model MM4000 is intended for use in the electromagnetic environment specified below. The customer or the user of the model MM4000 should assure that It is used in such an environment.				
Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environ- ment - guidance	

Electrostatic discharge (ESD) IEC 61000-4-2	±8kV contact ±2, ±4, ±8, ±15kV air	±8kV contact ±2, ±4, ±8, ±15kV air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30 %.
Electrical fast transient/burst IEC 61000-4-4	±2kV for power supply lines ±1kV for Input/ output lines	±2kV for power supply lines	Mains power quality should be that of a typical commercial or hospital environment.
Surge IEC 61000-4-5	$\pm 0.5, \pm 1 \text{kV}$ line to line $\pm 0.5, \pm 1, \pm 2 \text{kV}$ line to earth	±0.5, ±1kV line to line	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interrup- tions and voltage variations on power supply input lines IEC 61000-4-11			Mains power quality should be that of a typical com- mercial or hospital envi- ronment. If the user of the models MM4000 requires continued operation during power mains interruptions, it is recommended that the models MM4000 be powered from an uninter- ruptible power supply or a battery.
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	30A/m	30A/m ior to application of	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.

 Table 3: Guidance & Declaration - electromagnetic immunity concerning Conducted RF & Radiated RF

Guidance & Declaration - Electromagnetic immunity

The model MM4000 is intended for use in the electromagnetic environment specified below. The customer or the user of the models MM4000 should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment - guidance
Conducted RF EC 61000-4-6 Conducted RF EC 61000-4-6 Radiated RF EC 61000-4-3	ISM frequen- cy band	3V 6V 3V/m	Portable and mobile RF communications equipment should be used no closer to any part of the models MM4000, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. Recommended separation distance $d=1.2 \times P^{1/2}$ $d=2 \times P^{1/2}$ $d=2 \times P^{1/2}$ 80 MHz to 800 MHz $d=2.3 \times P^{1/2}$ 800 MHz to 2.7 GHz where P is the maximum output power rating of the transmitter In watts (W) according to the transmitter manufactur- er and d Is the recommended separation distance in meters (m). Field strengths from fixed RF transmit- ters, as determined by an electromag- netic site survey, ^s should be less than the compliance level in each frequency range. ^b Interference may occur In the vicinity of equipment marked with the following symbol:

NOTE 1 At 80 MHz end 800 MHz. the higher frequency range applies. NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people. a Field strengths from fixed transmitters, such as base stations for radio (cellular/ cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the model MM4000 is used exceeds the applicable RF compliance level above, the model MM4000 should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the model MM4000.

b Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3V/m.

Table 4: Recommended separation distances between portable and mobile RF

communications equipment and the model MM4000

Recommended separation distances between portable and mobile RF communications equipment and the model MM4000

The model MM4000 is intended for use in electromagnetic environment in which radiated RF disturbances is controlled. The customer or the user of the model MM4000 can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the model MM4000 as recommended below, according to the maximum output power of the communications equipment.

Rated maximum	Separation distance according to frequency of transmitter m				
output power		80MHz to 800MHz	800MHz to 2,7GHz		
of transmitter W	$d=1.2 \times P^{1/2}$	$d=1.2 \times P^{1/2}$	d=2.3×P ^{1/2}		
0,01	0.12	0.12	0.23		
0,1	0.38	0.38	0.73		
1	1.2	1.2	2.3		
10	3.8	3.8	7.3		
100	12	12	23		

For transmitters rated at a maximum output power not listed above, the recommended separation distance d in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) accordable to the transmitter manufacturer.

NOTE 1 At 80 MHz and 800 MHz. the separation distance for the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.



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EC REP

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